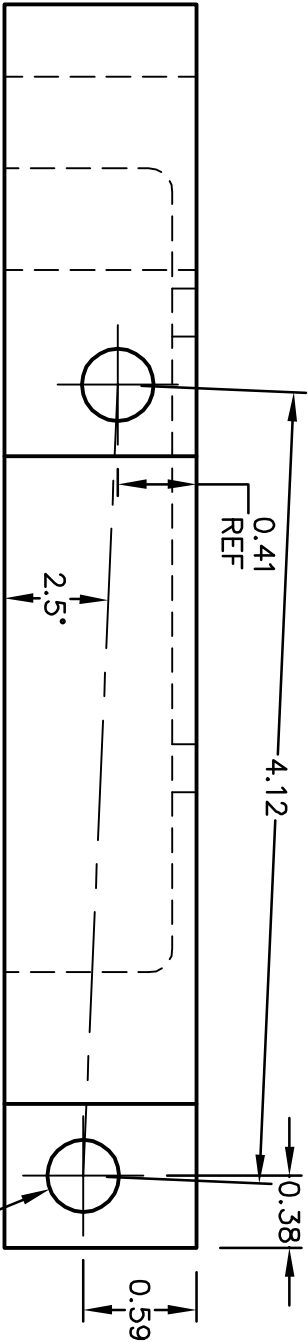
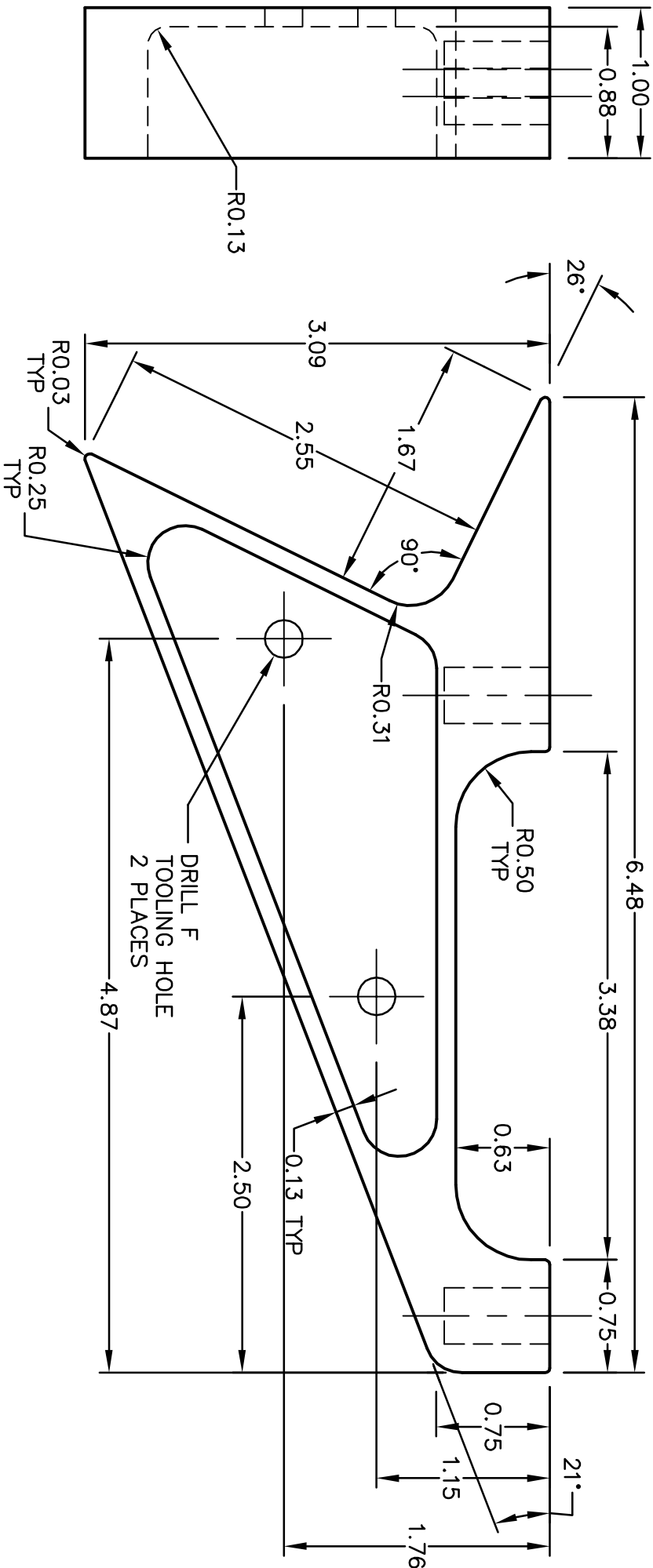


REV.	DESCRIPTION OF CHANGE	INITIALS	DATE
0	INITIAL ISSUE		



DRILL  $\frac{25}{64}$  (0.391) X 0.7 DEEP  
TAP FOR 3/8-24 HELICOIL  
INSTALL 3591-6CNS563 HELICOIL  
2 PLACES



NOTES

1. REMOVE ALL BURRS AND BREAK SHARP EDGES.

01 STEP BRACKET

PART TO BE CNC MACHINED USING DRAWING AS A TEMPLATE

NOTICE THIS DRAWING CONTAINS INFORMATION AND DATA WHICH IS PROPRIETARY TO AERO DESIGN LTD. THIS DRAWING, OR ANY PORTION THEREOF, MAY NOT BE REPRODUCED, COPIED, OR DUPLICATED IN ANY MANNER, NOR USED FOR MANUFACTURING WITHOUT THE WRITTEN CONSENT OF AERO DESIGN LTD. BY ACCEPTING THIS DRAWING FOR REFERENCE, THE RECIPIENT AGREES TO HOLD AERO DESIGN LTD. HARMLESS FROM THE USE, OR MISUSE, OF THIS DRAWING OR THE INFORMATION CONTAINED THEREON.				UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES. TOLERANCES ON: DECIMALS X.XXX ±0.010 X.XX ±0.03 X.X ±0.1				BELL 206B STEP INSTALLATION STEP BRACKET FABRICATION			
DRAWN: JEFF CLARKE CHECKED: E. BURCOIN		DATE 05 FEB 2010		CONSULTING ENGINEERS, TRANSPORT CANADA APPROVALS, DAR 290M 2013 - 39TH AVENUE N.E., CALGARY, ALBERTA, CANADA, T2E 6R7 tel: (403) 250-8027 fax: (403) 250-8338 www.aerodesign.ca				SCALE 1 : 1 SHEET 1 OF 1			
APPROVALS		DATE		DWG. SIZE A3				DWG. NO. 87821			
PART NO.		ITEM		REV. 0							
QTY		DESCRIPTION		MATERIAL				MATERIAL SPEC			
2		3591-6CNS563		02				SELF LOCKING HELICOIL			
87821-01		01		STEP BRACKET				6061-T6 ALUMINUM			
QTY		ITEM		DESCRIPTION				MATERIAL SPEC			
QTY		ITEM		DESCRIPTION				MATERIAL SPEC			